

Kawasaki

Assembly Instructions

Model:	ZX1000W
Description:	Slider
Part Number:	99994-0864
Flat Rate Time(Hr):	0.6

Before you begin, read through these instructions and check that all parts are present. Please note that Kawasaki cannot assume any responsibility for damage resulting from incorrect installation.

Kawasaki recommends that all genuine accessories should be fitted by an authorized Kawasaki dealer.

The following symbols indicate the information for proper installation and operation in this instruction.

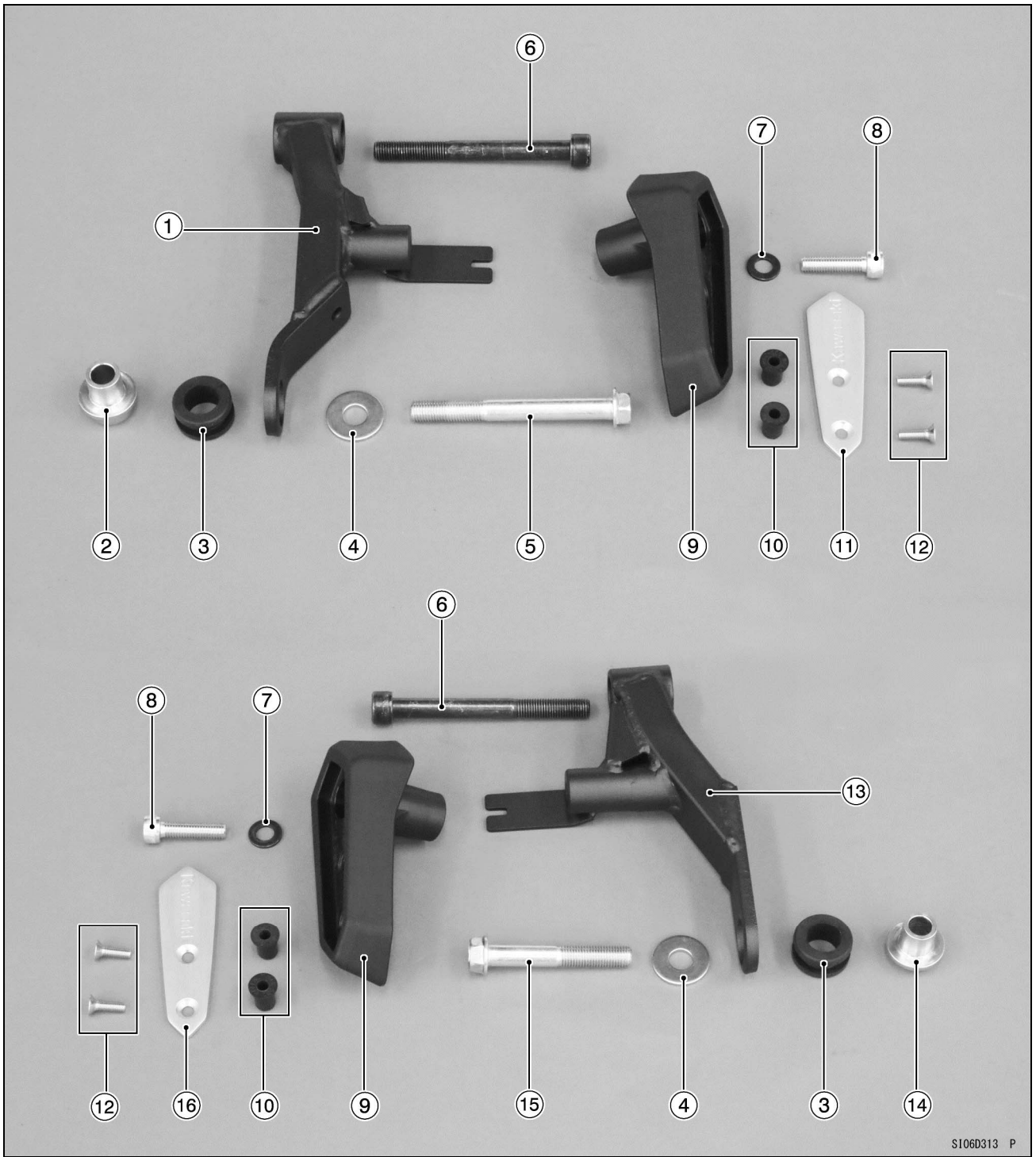
NOTE : *NOTE indicates information that may help or guide you in the operation or service of the vehicle.*

● Indicates a procedural step or work to be done.

○ Indicates a procedural sub-step or how to do the work of the procedural step it follows. It also precedes the text of a NOTE.

Refer to the Service Manual (P/No.: 99924-1519-01) for detailed procedures.

Parts List				
No.	Component Name	Part No.	Qty	Remark
1	Bracket	23062-0901	1	Right
2	Collar	92152-1520	1	Right, 27.2 mm (1.07 in.)
3	Damper	92161-1361	2	
4	Washer	92200-0088	2	φ 26 mm (1.0 in.)
5	Bolt	92154-0448	1	M10 × 90 mm (3.5 in.)
6	Bolt	92154-0447	2	M10 × 95 mm (3.7 in.)
7	Washer	92200-0807	2	φ 16 mm (0.6 in.)
8	Socket Bolt	120CA0830	2	M8 × 30 mm (1.2 in.)
9	Guard	55020-1997	2	
10	Wellnut	92015-1757	4	
11	Cover	14093-0351	1	Right
12	Bolt	92154-1014	4	M5 × 16 mm (0.6 in.)
13	Bracket	23062-0900	1	Left
14	Collar	92152-1519	1	Left, 23.5 mm (0.93 in.)
15	Bolt	92153-1931	1	M10 × 65 mm (2.6 in.)
16	Cover	14093-0350	1	Left



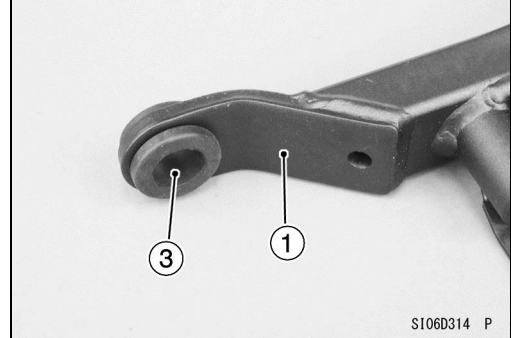
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Installation Instructions

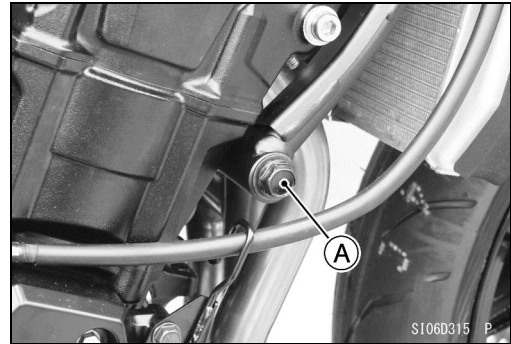
- Remove the following parts (Refer to the Service Manual).
 - Middle Fairings
 - Side Covers
 - Lower Fairings

Right Bracket Installation

- Install the damper [3] to the right bracket [1].



- Remove the right lower engine bracket bolt [A] and the washer.

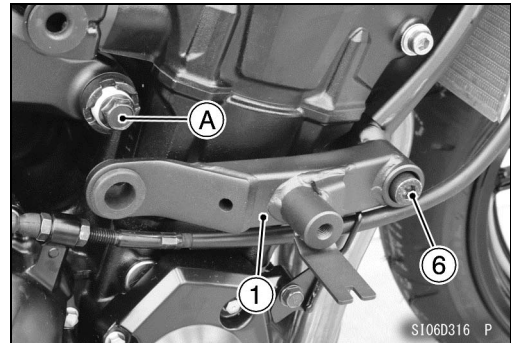


- Install the right bracket [1] with the front bracket bolt [6].

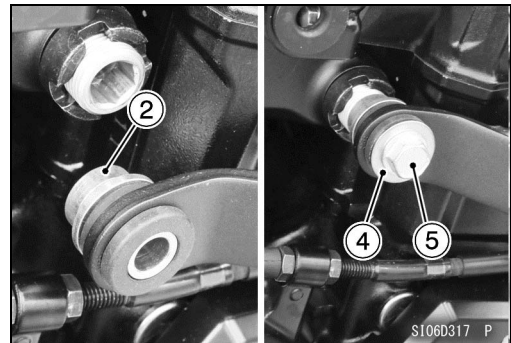
NOTE

- Do not tighten the front bracket bolt until the rear bracket bolt is installed.

- Remove the upper engine mounting bolt [A].

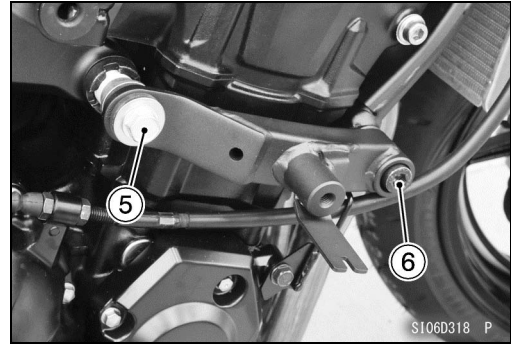


- Install the right collar [2] to the inside of damper.
- Install the rear bracket bolt [5] and the washer [4].



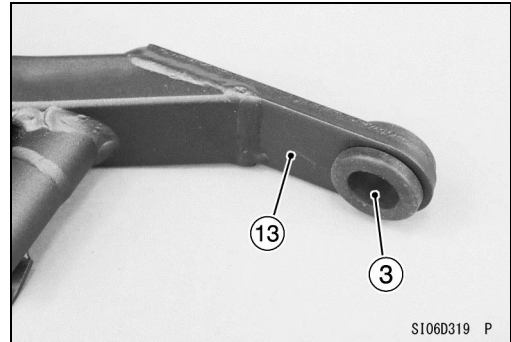
- Tighten:

Torque – Bolt [6]: 60 N·m (6.1 kgf·m, 44 ft·lb)
Bolt [5]: 45 N·m (4.6 kgf·m, 33 ft·lb)

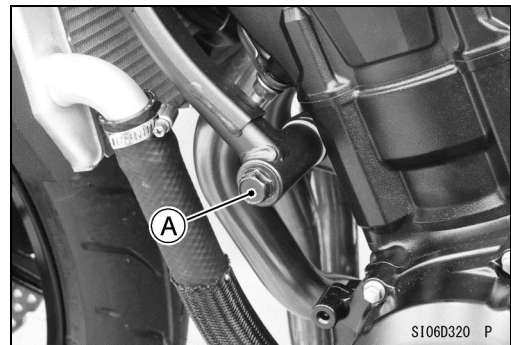


Left Bracket Installation

- Install the damper [3] to the left bracket [13].



- Remove the left lower engine bracket bolt [A] and the washer.

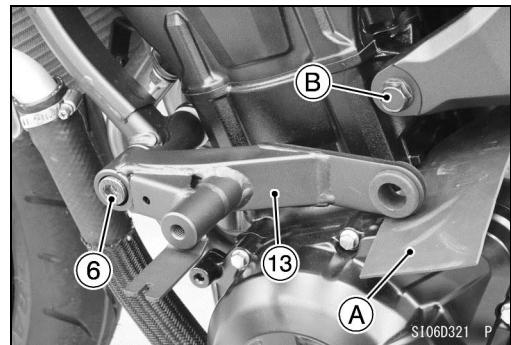


- Install the left bracket [13] with the front bracket bolt [6].

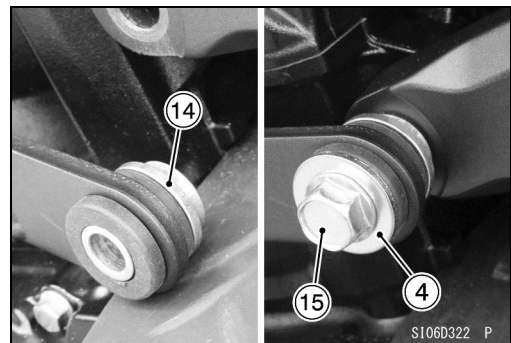
NOTE

- Do not tighten the front bracket bolt until the rear bracket bolt is installed.
- Prepare a protective pad [A] if necessary.

- Remove the upper engine mounting bolt [B].

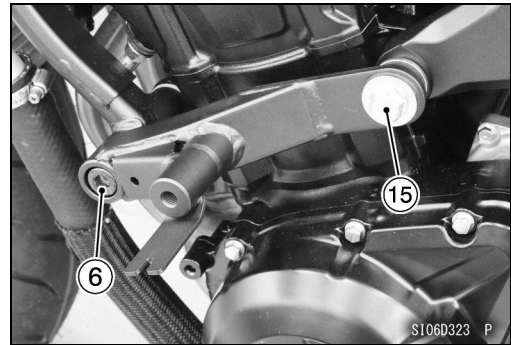


- Install the left collar [14] to the inside of damper.
- Install the rear bracket bolt [15] and the washer [4].



- Tighten:

Torque – Bolt [6]: 60 N·m (6.1 kgf·m, 44 ft·lb)
Bolt [15]: 45 N·m (4.6 kgf·m, 33 ft·lb)

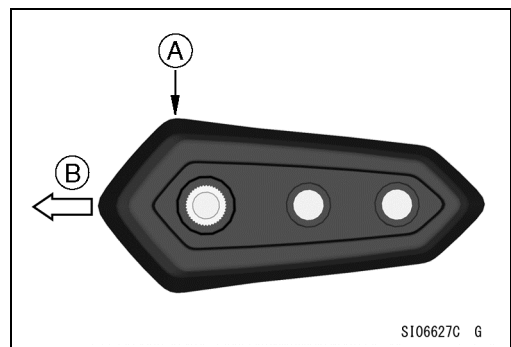


- Install the following parts (Refer to the Service Manual).
 - Middle Fairings
 - Side Covers
 - Lower Fairings

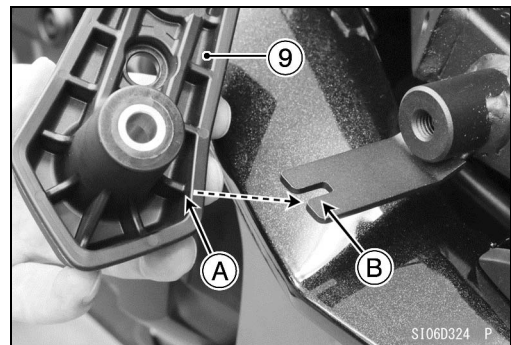
Slider Installation

NOTE

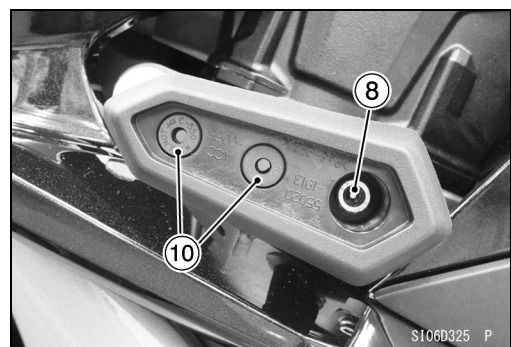
- *The following is the right slider installation. The installation of the left slider is the same procedures.*
- *Install the guard so as the wider side [A] faces forward [B].*



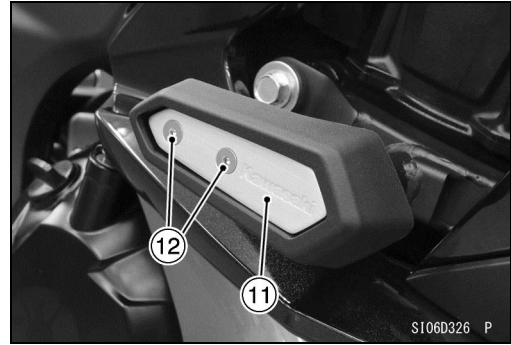
- Install the guard [9] to the bracket.
- Fit the guard rib [A] into the bracket slit [B].
- Install the washer [7] and the bolt [8].



- Tighten:
 - Torque – Bolt [8]: 20 N·m (2.0 kgf·m, 15 ft·lb)**
- Install the wellnuts [10].



- Install the cover [11].
- Tighten the bolts [12].



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Basic Torque for General Fasteners

The tables below, relating tightening torque to thread diameter, lists the basic torque for the bolts, nuts and screws. Use these tables for the bolts, nuts and screws which are not specified the tightening torque particularly on the previous pages. All of the values are for use with dry solvent-cleaned threads.

For Bolts and Nuts

Threads dia. (mm)	Torque		
	N·m	kgf·m	ft·lb
5	4.5	0.46	40 in·lb
6	8.0	0.82	71 in·lb
8	20	2.0	15
10	35	3.6	26
12	60	6.1	44

For Wellnuts

Threads dia. (mm)	Torque		
	N·m	kgf·m	ft·lb
4	0.2	0.02	1.8 in·lb
5	0.5	0.05	4.4 in·lb
6	1.0	0.10	8.9 in·lb

Check tightness of all fasteners in regular interval. Retighten loose fasteners.