

Assembly Instructions

Model:	KLE250C, KLE300B/C
Description:	DC Output
Part Number:	99994-0997
Flat Rate Time(Hr):	0.5

Before you begin, read through these instructions and check that all parts are present. Please note that Kawasaki cannot assume any responsibility for damage resulting from incorrect installation.

Kawasaki recommends that all genuine accessories should be fitted by an authorized Kawasaki dealer.

The following symbols indicate the information for proper installation and operation in this instruction.

NOTE : *NOTE indicates information that may help or guide you in the operation or service of the vehicle.*

- Indicates a procedural step or work to be done.

Refer to the Service Manual for detailed procedures.

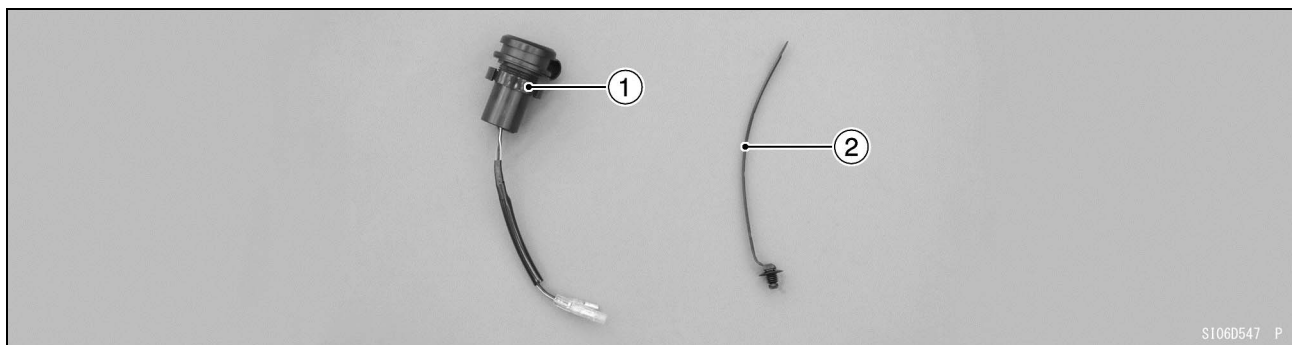
KLE250C: P/No. 99924-1528-01

KLE300B/C: P/No. 99924-1526-01

NOTE

- *This kit does not operate if the relay kit is not installed, therefore install the relay kit (see Relay Kit (P/No.:99994-1004) for Assembly Instructions Manual).*

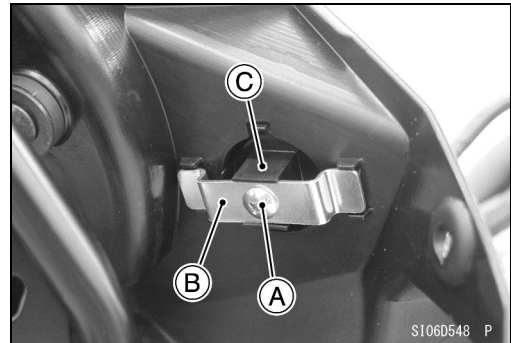
Parts List				
No.	Component Name	Part No.	Qty	Remark
1	Socket	13151-0566	1	
2	Band	92072-1414	1	



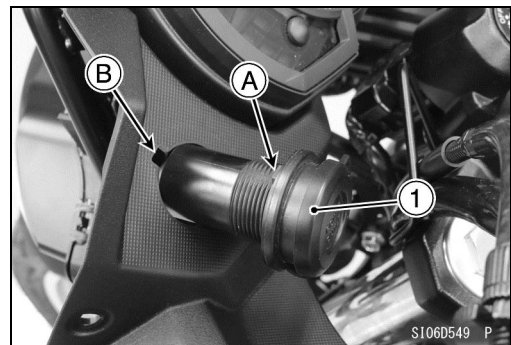
Assembly Procedure

- Remove the following parts (Refer to the Service Manual).
 - Engine Guards (Equipped Models)
 - Side Covers
 - Middle Fairings
 - Windshield
 - Upper Fairing
 - Middle Inner Fairing

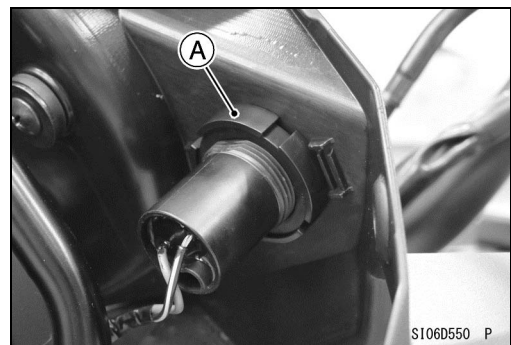
- Remove:
 - Socket Cover Screw [A]
 - Bracket [B]
 - Socket Cover [C]



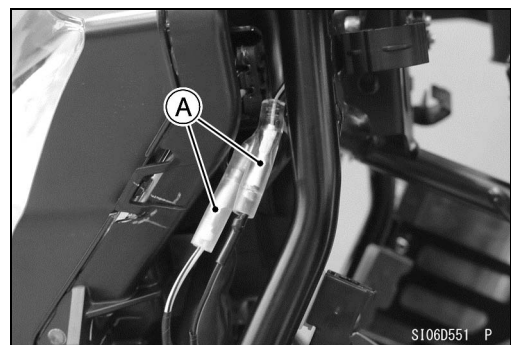
- Install the socket [1] so that the projection [A] fits the groove [B] of the upper inner fairing.



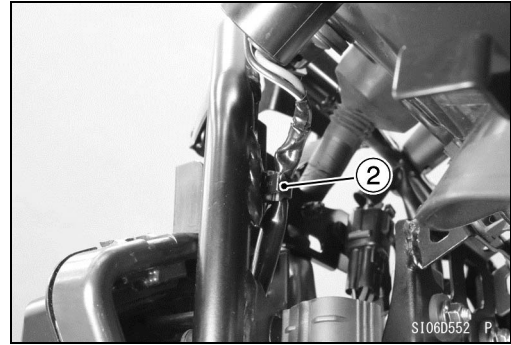
- Tighten the nut [A].
Torque – 12 V Socket Nut: 2.8 N·m (0.29 kgf·m, 25 in·lb)



- Connect the connectors [A] to the main harness.



- Install the band [2] to the upper fairing bracket.
- Hold the socket leads with the band [2].
- Install the removed parts (Refer to the Service Manual).



Basic Torque for General Fasteners

The table below, relating tightening torque to thread diameter, lists the basic torque for the bolts and nuts. Use this table for only the bolts and nuts which do not require a specific torque value. All of the values are for use with dry solvent-cleaned threads.

Threads dia. (mm)	Torque		
	N·m	kgf·m	ft·lb
5	3.4 ~ 4.9	0.35 ~ 0.50	30 ~ 43 in·lb
6	5.9 ~ 7.8	0.60 ~ 0.80	52 ~ 69 in·lb
8	14 ~ 19	1.4 ~ 1.9	10 ~ 13.5
10	25 ~ 34	2.6 ~ 3.5	19 ~ 25
12	44 ~ 61	4.5 ~ 6.2	33 ~ 45
14	73 ~ 98	7.4 ~ 10.0	54 ~ 72
16	115 ~ 155	11.5 ~ 16.0	83 ~ 115
18	165 ~ 225	17.0 ~ 23.0	125 ~ 165
20	225 ~ 325	23.0 ~ 33.0	165 ~ 240

Check tightness of all fasteners in regular interval. Retighten loose fasteners.