



6240 Box Springs Blvd., Unit E  
Riverside, CA 92507  
web: <http://www.imsproducts.com>  
Orders: (800) 237-9906  
Information: (951) 653-7720  
FAX: (951) 653-1060

## **KAWASAKI: KX250F 09-10**

### **Carburetor models**

### **IMS tank ID / Part#**

**KX-38 / 113152, 213152**

**Drilled for Fuel Valve**

## **PARTS LIST**

- (1) Fuel Tank
- (1)\*Gas Cap & Seal  
(\*Excluded On Dry-Break)
- (2) 6 x 12 8-hex,13-flange Bolt
- (1) Front Mount Bracket (With  
Rubber Grommet & Metal Sleeve)

## **STOCK ITEMS TO USE**

- Fuel valve- Petcock
- Tank front mount bolt with  
flat washer
- Gas Cap Vent Hose

## **WARNING!**

Prior to installation Clean IMS tank interior thoroughly.  
Install this fuel tank **ONLY** in a well ventilated area.  
Gasoline fumes are **EXTREMELY DANGEROUS. DO NOT START OR OPERATE THE VEHICLE IF THERE ARE ANY FUEL LEAKS!**  
IMS recommends installation be performed by a licensed mechanic.  
Improper installation may lead to Severe Bodily Injury or Death.  
Read all instructions prior to installation.

## **TANK REMOVAL**

Drain the fuel from your stock tank into approved gasoline container.  
Turn ON / OFF lever to OFF position before disconnecting fuel line from carburetor. Remove the seat, then the rubber tank strap. Remove shrouds and unbolt the mount at front of tank.

## **TANK INSTALLATION**

Mount OEM seat button and rubber strap stay to the IMS tank. Install OEM fuel valve onto IMS fuel tank using OEM bolts and torque to OEM specifications. Next attach the **IMS** mounting bracket at location on frame where OEM tank fastened just below steering head. Use the OEM 6mm and flat washer.

Place **IMS** tank onto frame. Attach tank to mounting bracket with the two 6 x 12mm bolts. If you turn the handle bars to the stop it will give you a straight shot to the bolts for a tee handle etc. Attach rear hold down strap. Install radiator shroud using OEM attachment hardware. Be sure to leave the bolts loose until all bolts are started before tightening them. Connect fuel line to fuel valve. Install seat. Push OEM vent hose onto vent nipple of **IMS** gas cap.

Be sure that the tank is mounted securely and does not bind or in any way inhibit the controls or function of the vehicle. Ensure that there are no sharp objects that rub against the tank which may eventually puncture the tank. Fill the fuel tank and install **IMS** gas cap. **CHECK FOR ANY LEAKS. NO LEAKS. ENJOY YOUR RIDE!!**

“FOR COMPETITION USE ONLY”

“Legal in California **ONLY** for racing vehicles  
which may never be used upon a highway.”

## **DISCLAIMER:**

Due to uncontrolled variables in the manufacturing process of rotationally molded fuel tanks, the fuel tank may vary in size and shape by up to 7% of the manufacturer's original listed capacity