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2007 BMW F800S

V.A.L.E.™ Slip-on Exhaust System with M-2 Canisters
Part # 005-2530406V, 005-2530407V, 005-2530408V



Parts List

Qty.	Description	Part Number
1	Muffler Canister	Varies
1	Muffler Clamp	Varies
1	Slip-on Tube	005-25304S
1	HARDWARE KIT	005-253-3
2	X-Ring (half)	005-7-2-3
4	6x14mm Socket Head Cap Screw	005-SH614
4	6mm Split Lock Washer	005-WL6
1	8x40mm Socket Head Cap Screw	005-SH840
1	High Temp Silicone	031-P22072
1	T20 Torx Screw Hex Key	005-9-15820
1	5mm Long Handle Ball End Hex Wrench	005-9-18610
1	TBR Sticker Kit	015-10212

IMPORTANT - PLEASE READ CAREFULLY

We recommend that this performance part be installed by a qualified motorcycle technician. If you have any doubts as to your ability to install this performance part, please consult with your local motorcycle dealer. Read all instructions first before starting installation. Make sure the motorcycle and exhaust system are completely cool before starting the installation. Also, make sure the bike is secure on a centerstand or ideally a service lift during installation. Be sure to save all stock components for possible use later.

Warranty

Two Brothers Racing products are intended for closed course competition purposes only, and therefore are sold "as is" without warranty. Two Brothers Racing specifically disclaims any warranties of merchantability or fitness for a particular purpose and disclaims all responsibility for consequential and incidental damages or any other losses arising from the use of these products or parts.

Installation Instructions

1. Make sure the bike is completely cool before starting the installation. Make sure the bike is secure on a centerstand or ideally a service lift.
2. Remove OEM muffler assembly by loosening joint clamp and muffler mounting bolt.



3. Replace OEM clamp bolt with supplied 8x40mm screw.



4. Install TBR slip-on tube to muffler by loosely attaching the X-Rings to the mufflers using the 6x14mm socket head cap screws and lock washers provided. Leave loose for now.



5. Put a bead of high-temp silicone inside the bell flange.
6. Attach muffler assembly to motorcycle.
7. Tighten TBR rubber lined muffler clamp, then the 4 6x14mm screws, and lastly the muffler joint clamp.
8. Double check all your work.
9. Before you run the bike, clean off all fingerprints and dirt, as any oily residue will etch the metal and become somewhat permanent when the system gets hot. Also, remove any plastic film from the name badge(s) and or canister clamp(s). Run the bike and enjoy. It is normal for some white smoke to appear the first time you start the bike. This is packing/manufacturing oil from inside the pipe burning off. Check for gaps or leaks. If you find a leak, a little high temperature silicon sealant should fix it. After 50 to 100 miles, recheck all fasteners for tightness.

Care & Cleaning

Care & Cleaning

Keep system free of dirt and moisture. Store in a cool, dry place. Make sure vehicle is completely cool before maintenance.

Stainless Header System: Polished stainless steel pipes will turn a light golden hue after a few heat cycles, this is a normal characteristic of high quality stainless steel. Clean using a mild water based spray cleaner. Always apply cleaner or polish with a soft, clean cloth.

Titanium Header System: Polished titanium pipes will experience color shift ranging from deep blue/purple through amber after a few heat cycles. This is a normal characteristic of high quality titanium. Clean using a mild water based spray cleaner. Always apply cleaner or polish with a soft, clean cloth.

Polished Aluminum Canisters: Use an aluminum or mag wheel polish to restore the bright finish to factory spec.

Brushed Aluminum Canisters: Clean using a mild water based spray cleaner. Always apply cleaner or polish with a soft, clean cloth.

Carbon Fiber Canisters: Clean using a mild water based spray cleaner. Always apply cleaner or polish with a soft, clean cloth. Always make sure the fiberglass packing inside is in good condition and not burned out, as exhaust heat inside an empty canister will deteriorate the carbon fiber sleeve. TBR sells repack kits (Road - #005-10038, Offroad - #005-10038MX) that include everything you need to easily do it yourself.

Titanium Mufflers: For cleaning use a mild water based spray cleaner. Always apply cleaner or polish with a soft, clean cloth. Always make sure the fiberglass packing inside is in good condition and not burned out, as exhaust heat inside an empty canister will deteriorate the carbon fiber sleeve. TBR sells repack kits (Road - #005-10038, Offroad - #005-10038MX) that include everything you need to easily do it yourself.

Repack all road canisters at the first signs of packing material deterioration. Part #005-10038
Repack all offroad canisters after every 10 hours of use. Part #005-10038MX

NEVER dyno test your bike with carbon fiber or titanium canisters installed - the intense heat and lack of cooling air can quickly burn through the canister material. Two Brothers Racing does not provide a warranty for burned canisters.



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005-2530406V

005-2530407V

005-2530408V



Qty.	Description	Part Number
1	Muffler Canister	005-253-206
1	Muffler Clamp	005-2C
1	Slip-on Tube	005-25304S
1	HARDWARE KIT	005-253-3
2	X-Ring (half)	005-7-2-3
4	6x14mm Socket Head Cap Screw	005-SH614
4	6mm Split Lock Washer	005-WL6
1	8x40mm Socket Head Cap Screw	005-SH840
1	High Temp Silicone	031-P22072
1	T20 Torx Screw Hex Key	005-9-15820
1	5mm Long Handle Ball End Hex Wrench	005-9-18610
1	TBR Sticker Kit	015-10212

Qty.	Description	Part Number
1	Muffler Canister	005-253-207
1	Muffler Clamp	005-2C1
1	Slip-on Tube	005-25304S
1	HARDWARE KIT	005-253-3
2	X-Ring (half)	005-7-2-3
4	6x14mm Socket Head Cap Screw	005-SH614
4	6mm Split Lock Washer	005-WL6
1	8x40mm Socket Head Cap Screw	005-SH840
1	High Temp Silicone	031-P22072
1	T20 Torx Screw Hex Key	005-9-15820
1	5mm Long Handle Ball End Hex Wrench	005-9-18610
1	TBR Sticker Kit	015-10212

Qty.	Description	Part Number
1	Muffler Canister	005-253-208
1	Muffler Clamp	005-2C2
1	Slip-on Tube	005-25304S
1	HARDWARE KIT	005-253-3
2	X-Ring (half)	005-7-2-3
4	6x14mm Socket Head Cap Screw	005-SH614
4	6mm Split Lock Washer	005-WL6
1	8x40mm Socket Head Cap Screw	005-SH840
1	High Temp Silicone	031-P22072
1	T20 Torx Screw Hex Key	005-9-15820
1	5mm Long Handle Ball End Hex Wrench	005-9-18610
1	TBR Sticker Kit	015-10212